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**Position: CNC Lathe Setup, Programmer, Operator**

Our CNC lathes are Okuma, some have IGF programming. This position requires own set ups and programming with a minimum of 3 years of experience. Other requirements are full blue print reading, and inspection of own parts. This position is a full time/part time, first shift opening, where overtime is most likely.

**Position: CNC Lathe Operator**

Our CNC lathes are Okuma, some have IGF programming. Must be able to read mics, calipers, blue print reading, and inspection of own parts. This position is a full time/part time, first shift openings.

**Position: CNC Mill Setup, Programmer with a minimum of 3 years of experience**

Our CNC Mills are Milltronics with conversational programming as well as M and G code. These positions require doing own set ups and programming. Other requirements are full blue print reading, and inspection of own parts. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.

**Position: CNC Mill Operator with at least 1 year experience**

Our CNC Mills are Milltronics with conversational programming as well as M and G code. These positions require doing own set ups and programming. Other requirements are full blue print reading, and inspection of own parts. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.

**Position: Gear Shaping and Gear Hobbing with at least 1 year experience**

Basic understanding of how gears work and how gears are cut. Must be able to read blueprints. Must Monitor and verify quality in accordance with inspection process or other control procedures. Check and inspect parts and operation of machines utilizing blueprint dimensions and prescribed gauges. Maintain and assure all associated documentation is correct and complete. Must be self-motivated, willing to multitask, and display a continued team attitude. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.

**Position: General Machining**

Must have basic knowledge of machining which includes reading mics and calipers. Must have knowledge of applications related to machining. All time keeping and set-up instructions must be filled out. Monitor and verify quality in accordance with inspection process or other control procedures. Check and inspect parts and operation of machines utilizing blueprint dimensions and prescribed gauges. Maintain and assure all associated documentation is correct and complete. Employee to seek clarification when appropriate on routine assignments. Keep machines and work area, both clean and safe. Maintain constant alert of hazardous conditions by auditing the use of safety devices, equipment and general housekeeping. Must be self-motivated, willing to multitask, and display a continued team attitude. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.

**Position: Manual Lathe Operator with at least 3 years of experience**

Must be able to do own set-ups, and read blue prints. Monitor and verify quality in accordance with inspection process or other control procedures. Check and inspect parts and operation of machines utilizing blueprint dimensions and prescribed gauges. Maintain and assure all associated documentation is correct and complete. Employee's to seek clarification when appropriate on routine assignments. Keep machines and work area, both clean and safe. Maintain constant alert of hazardous conditions by auditing the use of safety devices, equipment and general housekeeping. Must be self-motivated, willing to multitask, and display a continued team attitude. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.

**Position: Quality Inspector**

Maintains quality standards by approving 1<sup>st</sup> articles, in-process production, and finished products. Recording quality results in logs. Approves parts by confirming specifications, conducting visual and measurement tests, rejecting and returning unacceptable parts. Approves in-process production by confirming specifications conducting visual and measurement test. Communicating required adjustments to production supervisor. Approves finished products by confirming specifications by measurement. Returning parts for re-work and confirming it was done. Documents inspection results by completing reports and logs. Inputting data into a quality database. This position is a full time/part time, first shift opening, where overtime is most likely and possible 2<sup>nd</sup> shift openings.